



Tips

Hierarchy of Controls

- Preventing incidents and injuries can be difficult. If you have hit a plateau on your prevention methods, take a step back and use the Hierarchy of Controls to see if there is a better way to control the hazard. Find the right balance of control versus risk (a combination of two or more control methods may be necessary).

Most Effective

● **ELIMINATION:** Physically remove the hazard.

● **SUBSTITUTION:** Replace the hazard.

● **ENGINEERING CONTROLS:** Isolate people from the hazard.

● **ADMINISTRATIVE CONTROLS:** Change the way people work.

● **PPE:** Provide workers with PPE.

Least Effective

